



JV241007

Limit Switchbox Position Monitoring for **Pneumatic Actuators**

2 x SPDT Switches



The JV241007 limit switchbox is a multifunctional unit that gives clear visual indication of the valve position as well as an electrical feedback from two micro switches.

Approvals, Features & Benefits

- IP68 waterproof
- Visual position dome indicator
- 2 x SPDT switches
- Aluminium die-casting housing
- NAMUR interface bracket

Ratings

16A - 1/2 HP 125/250VAC

0.6A - 125VDC

0.3A - 250VDC

| Α | В | С | D | E | F | Cable Entry | Interface | Weight Kg |
|-----|----|----|----|-----|----|---------------|-----------|-----------|
| 117 | 56 | 23 | 20 | 107 | 80 | 2 x M20 x 1.5 | NAMUR | 0.8 |

Installation Instructions

1. Mounting

Bracket adjustment can be configured with modular bracket in line with NAMUR standard, combinations shown in figure 1.

2. External Wiring & Switch Cam Set (default switch location)

- a. Loosen the four fastening screws on the switch cover, open the upper cover. According to the design of control system and requirements, feed the cables through conduits.
- b. Recommended cable wiring size for standard screwed terminals is 0.5mm2 to 1.0mm² with a maximum of 2.5mm² (push type terminals 1.5mm²).
- Terminals 1 3 is off. 1 2 NC & 2 3 NO.
- c. Terminals 1 3 is off. 1 2 NC & 2 3 NU. d. Terminals 4 6 is on. 2 3 NC & 5 6 NO.
- e. Terminals 7 8 is not used.
- f. Upper cam (yellow) is connected to open switch, to adjust push downwards and rotate to required position as shown in figure 2.
- g. Lower cam (red) is connected to closed position, to adjust pull upwards and rotate to required position as shown in figure 2.

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3. Visual Indicator Adjustment

- Turn valve to either open or closed position, observe indicator and if incorrect, proceed to next step.
- Remove the four fastening screws on the indicator cover and rotate to the desired position.

4. Operation Notes

- a. Switch power off before removing cover.
- b. Ensure O-rings are not damaged when replacing cover.
- Cable connectors that are note used must be sealed with plugs to ensure waterproof.

